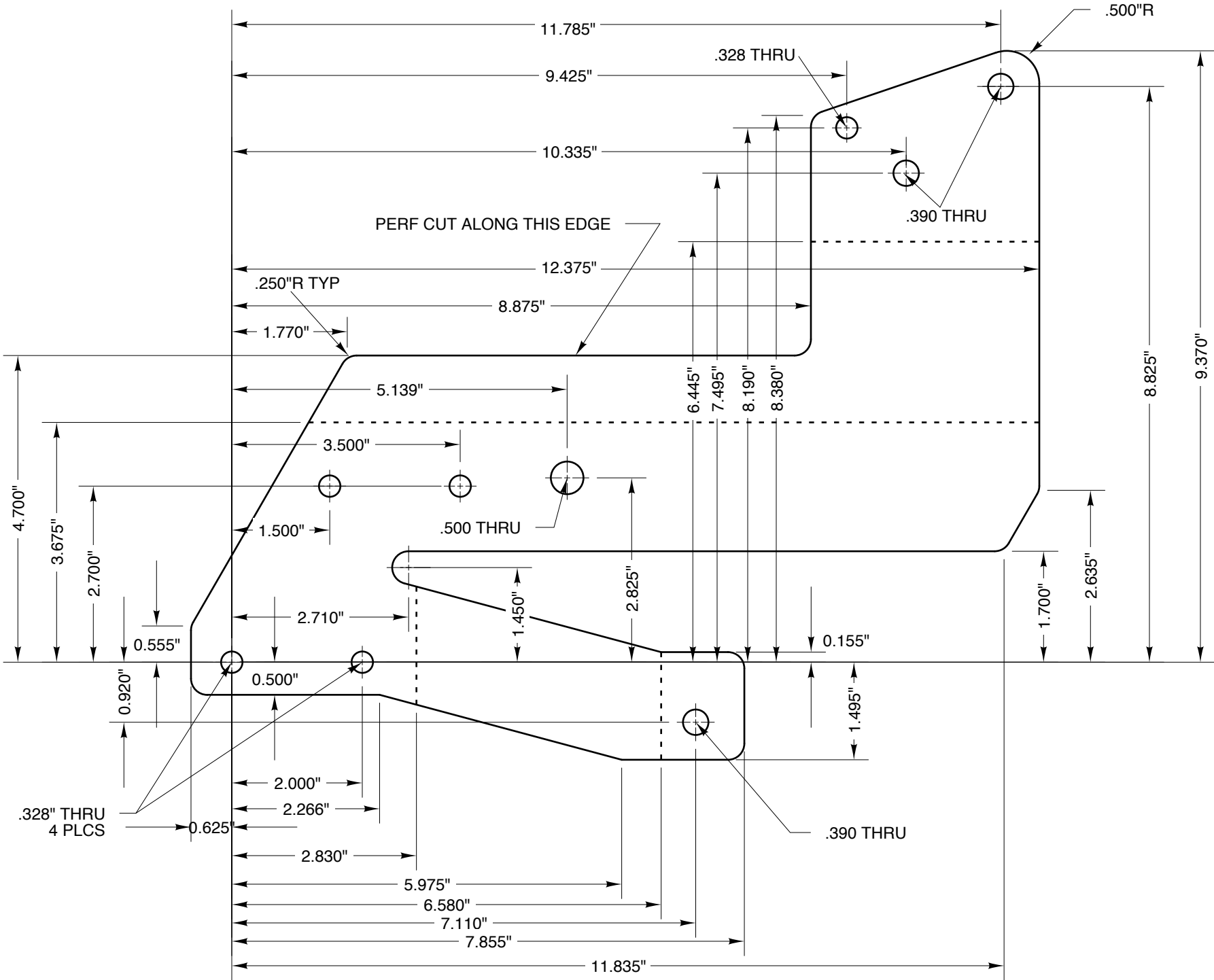


FLAT PATTERN



APPROVED FOR
PRODUCTION 7/19/05

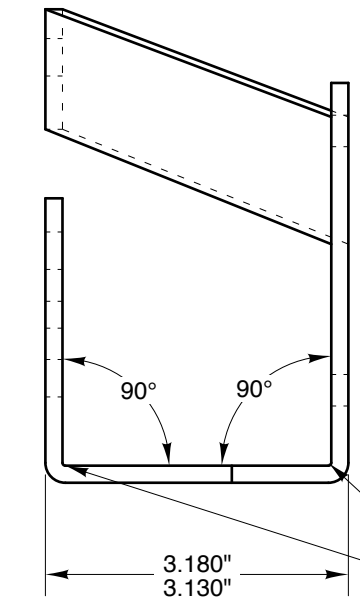
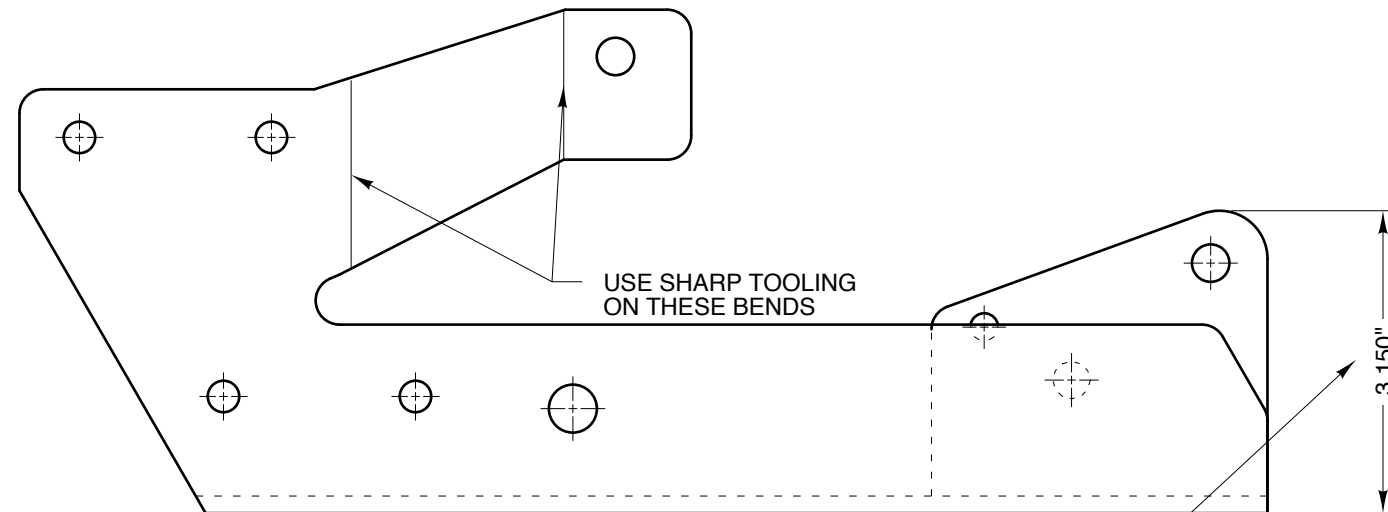
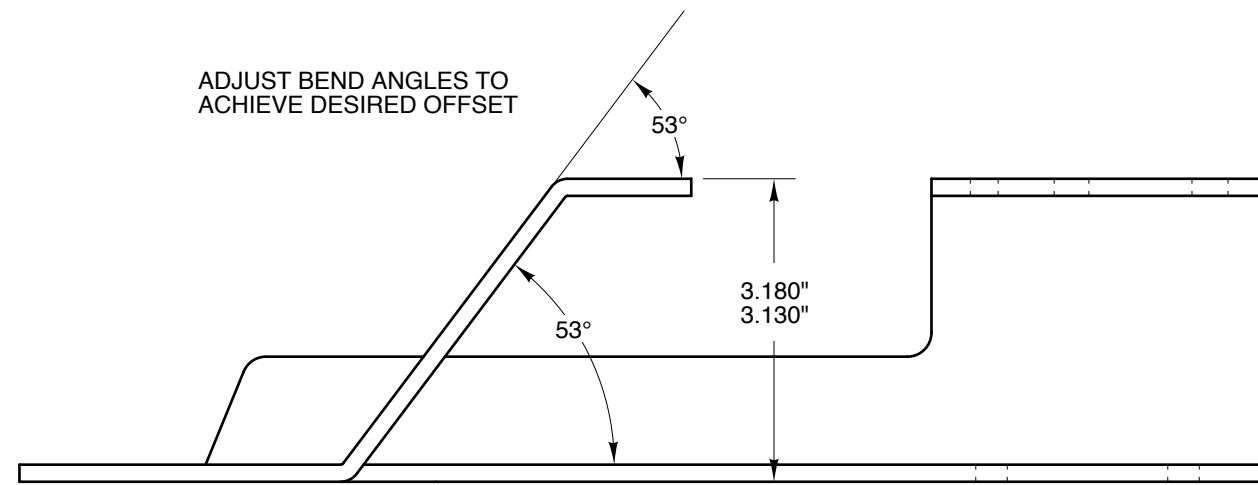
PAGE 1 OF 2



UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS IN INCHES TOLERANCES: FRACTIONS $\pm 1/32$.X $\pm .1$.XX $\pm .01$.XXX $\pm .005$ ANGULAR 30' FINISH 125u in.	Part # 382	Rev.:
	SPORTSTER SHORTSHOT STAGGERED	04/19/05
	MAT:	By David Heath

MATERIAL: 7 GAGE MILD STEEL

NOTE: THIS BRACKET VERY SIMILAR TO 356 BRACKET



ADJUST BEND LINES EVENLY TO ACHIEVE DESIRED OFFSET

USE SHARP TOOLING ON THESE BENDS MUST BE 90°

BENDING PROCEDURE:
 1. MAKE FIRST BEND TO ACHIEVE 3.150" DIMENSION
 2. ADJUST LOCATION OF SECOND BEND TO ACHIEVE 3.130-3.180" OFFSET
 NOTE: BENDS MUST BE 90°

APPROVED FOR PRODUCTION 7/19/05

PAGE 2 OF 2

VANCE HINES

UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS IN INCHES TOLERANCES: FRACTIONS $\pm 1/32$.X $\pm .1$.XX $\pm .01$.XXX $\pm .005$ ANGULAR 30' FINISH 125u in.	Part # 382	Rev.:
	SPORTSTER SHORTSHOT STAGGERED	04/19/05
	MAT:	By David Heath